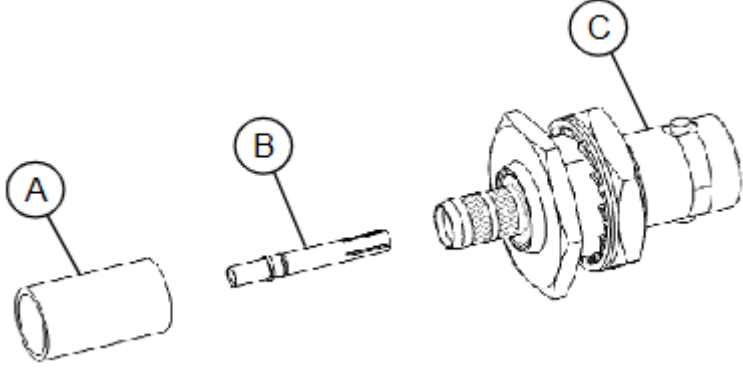
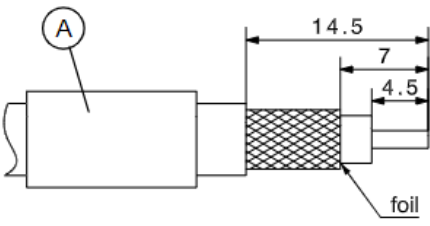
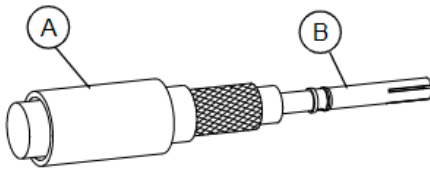
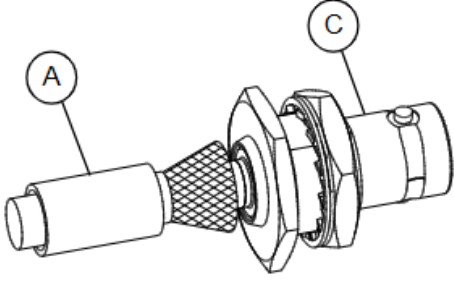
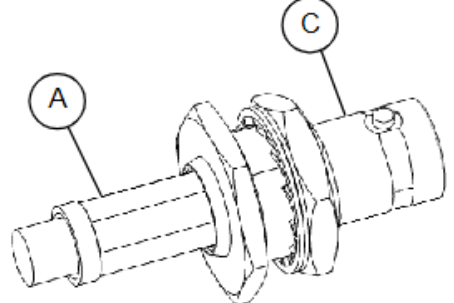


Assembly instruction Series BNC 0000719520

Connector type:	24_BNC-50-4-10	Inner conductor contact:	Crimped
Suitable cables:	SPUMA_240-RS-FR, SPUMA_240-UF	Outer conductor contact:	Crimped
Parts list connector:			

Assembly steps:			
Picture	Process	Feature/Check	Tools required
	<p>Slide ferrule A on to cable. Prepare cable according to diagram. Length of foil prepare same as braid.</p>	<p>Do not damage braid, dielectric and inner conductor of cable</p>	<p>Stanley blade Scissors</p>
	<p>Push contact B over inner conductor of cable directly to the dielectric and crimp.</p>	<p>Contact B flush to dielectric.</p>	<p>Coax Crimptool, HX4 (M6000112) Coax Crimptool, Inserts, Y206P (M6000113)</p>

	<p>Splay out braid and insert cable in connector body C.</p>	<p>Ensure that braid lies above the crimp neck. Foil must be pushed in bore hole.</p>	
	<p>Slide ferrule A over braid and crimp.</p>	<p>Crimp as close to connector body C as possible.</p>	<p>Coax Crimptool, HX4 (M6000112) Coax Crimptool, Inserts, Y206P (M6000113)</p>

<p>The cable assembly of R.F. connectors can only be done by well trained assembly stuff and suitable assembly equipment. Huber+Suhner's skilled stuff and specialised equipment are available to carry out complete R.F. lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.</p>	<p>Revision Date Initiator</p>	<p>B 20.11.2015 4954/WaR</p>
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