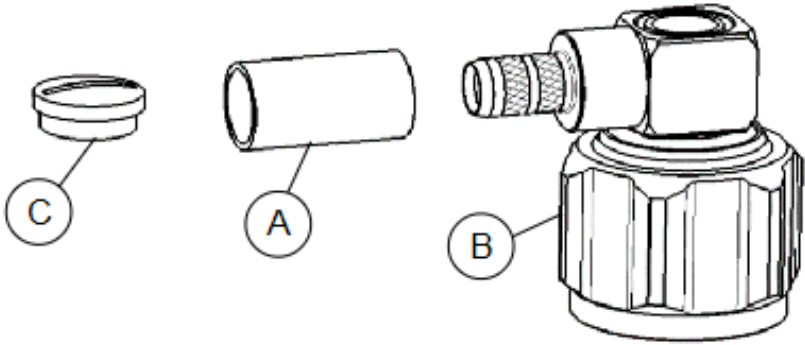
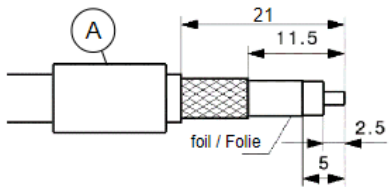
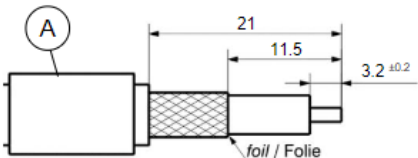
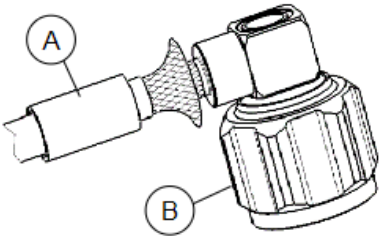
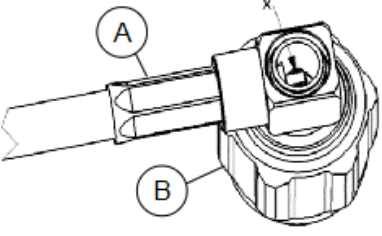
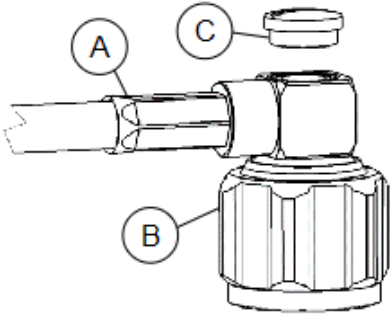


Assembly instruction Series N 0000238174

Connector type:	16_N-50-4-115	Inner conductor contact:	Soldered
Suitable cables:	SPUMA_240-RS-FR, S_04262_B-01, SPUMA_240	Outer conductor contact:	Crimped
Parts list connector:			

Assembly steps:			
Picture	Process	Feature/Check	Tools required
<p>For S_04...</p>  <p>For SPUMA_240</p> 	<p>Slide ferrule A onto cable. Prepare cable according to diagram.</p>	<p>Do not damage inner conductor, dielectric and braid of cable.</p> <p>For SPUMA_240 Foil cutted on same length as dielectric.</p>	<p>Stanley blade Scissors</p>
	<p>Splay out braid and insert cable in connector body B.</p>	<p>Ensure that braid lies above the crimp neck, foil under the crimp neck.</p>	

	<p>Slide ferrule A over braid and crimp. Solder inner conductor to contact at X.</p>	<p>Crimp as close to connector body B as possible.</p>	<p>Coax Crimptool, HX4 (M6000112) Coax Crimptool, Inserts, Y206P (M6000113)</p>
	<p>Screw on cap C into connector body B.</p>		<p>Screw driver</p>

<p>The cable assembly of R.F. connectors can only be done by well trained assembly stuff and suitable assembly equipment. Huber+Suhner's skilled stuff and specialised equipment are available to carry out complete R.F. lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.</p>	<p>Revision Date Initiator</p>	<p>E 26.11.2019 4952/WIS</p>
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