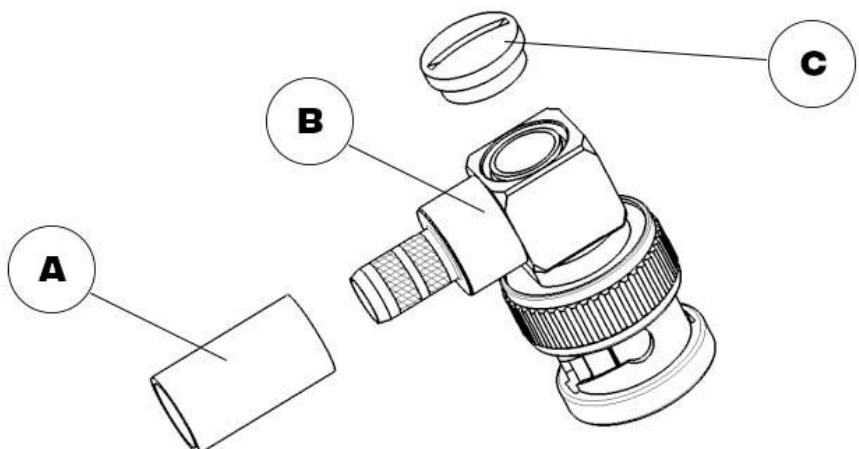
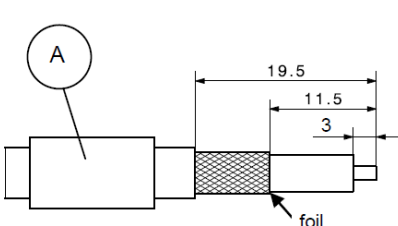
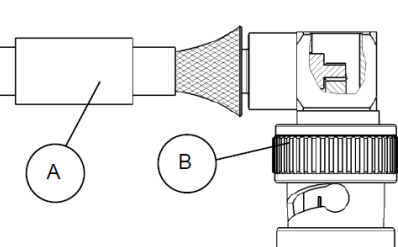


Assembly instruction Series BNC 0000719853

Connector type:	16_BNC-50-4-16	Inner conductor contact:	Soldered
Suitable cables:	SPUMA_240-RS-FR, S_04262_B-01, LMR-240, SPUMA_240-UF	Outer conductor contact:	Crimped
Parts list connector:			

Assembly steps:			
Picture	Process	Feature/Check	Tools required
	Slide ferrule A onto cable. Prepare cable according to diagram. Cut foil on same length as braid.	Do not damage inner conductor, dielectric and braid of cable.	Stanley blade Scissors
	Splay out braid and insert cable in connector body B.	Ensure that braid lies above the crimp neck, foil under the crimp neck.	

	<p>Slide ferrule A over braid and crimp. Solder inner conductor to contact at X.</p>	<p>Crimp as close to connector body B as possible.</p>	<p>Coax Crimptool, HX4 (M6000112) Coax Crimptool, Inserts, Y206P (M6000113) Soldering iron Solder</p>
	<p>Screw on cap C into connector body B.</p>		<p>Screw driver</p>

<p>The cable assembly of R.F. connectors can only be done by well trained assembly stuff and suitable assembly equipment. Huber+Suhner's skilled stuff and specialised equipment are available to carry out complete R.F. lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.</p>	<p>Revision Date Initiator</p>	<p>B 25.11.2015 4884/TIS</p>
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