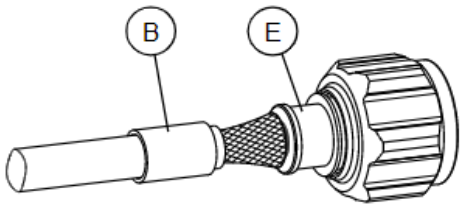
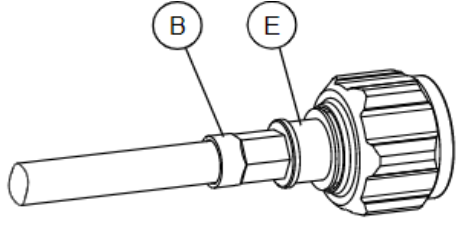
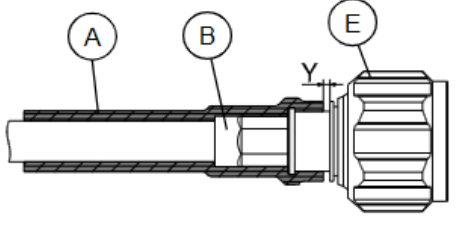


Assembly instruction Series N 0000848278

Connector type:	11_N-50-4-72	Inner conductor contact:	Crimped
Suitable cables:	SPUMA_240-RS-FR, SPUMA_240	Outer conductor contact:	Crimped
Parts list connector:			

Assembly steps:			
Picture	Process	Feature/Check	Tools required
	Slide shrink tube A and ferrule B onto cable. Prepare cable according to diagram. Cut foil on same length as braid.	Do not damage inner conductor of cable.	Suitable stripping tool
	Push insulator C and contact D over inner conductor of cable and crimp at X.	Contact D flush to insulator C.	Coax Crimptool, HX4 (M6000112) Coax Crimptool, Inserts, Y206P (M6000113)

	<p>Splay out braid and insert cable in connector body E until stop.</p>	<p>Ensure that braid lies above the crimp neck and the foil enters the body E.</p>	
	<p>Slide ferrule B over braid and crimp as close to connector body E as possible.</p>	<p>During the crimping push the cable against body E.</p>	<p>Coax Crimptool, HX4 (M6000112) Coax Crimptool, Inserts, Y206P (M6000113)</p>
	<p>Slide shrink tube A over ferrule B and shrink to connector body E. Dimension Y max. 1mm.</p>	<p>Avoid excessive heat.</p>	<p>Hot-air fan.</p>

<p>The cable assembly of R.F. connectors can only be done by well trained assembly stuff and suitable assembly equipment. Huber+Suhner's skilled stuff and specialised equipment are available to carry out complete R.F. lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.</p>	<p>Revision Date Initiator</p>	<p>E 26.11.2019 4952/WIS</p>
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