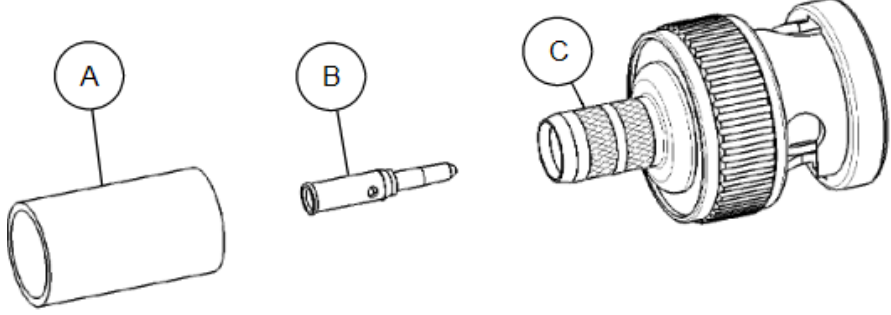
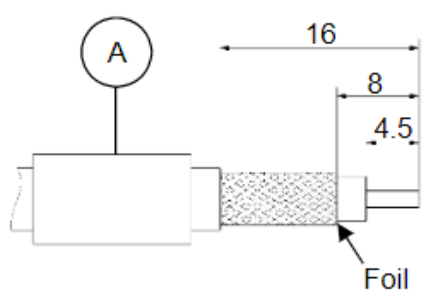
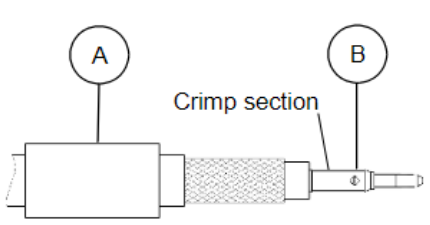
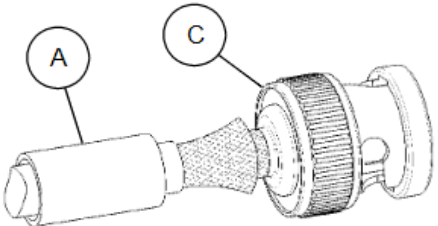
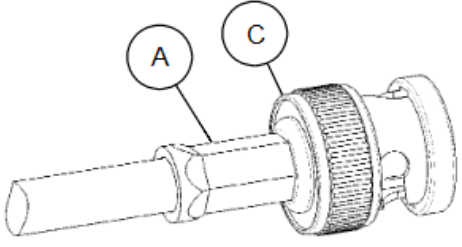


Assembly instruction Series BNC 0000266840

Connector type:	11_BNC-50-4-29	Inner conductor contact:	Crimped
Suitable cables:	Spuma_240-RS-FR; S_04212_B; LMR-240	Outer conductor contact:	Crimped
Parts list connector:			

Assembly steps:			
Picture	Process	Feature/Check	Tools required
	Slide ferrule A on to cable. Prepare cable according to diagram. Cut foil on same length as braid.	Do not damage inner conductor, dielectric, foil and braid of cable.	Stanley blade Scissors
	Push contact B over inner conductor of cable and crimp.	Contact B flush to dielectric.	Coax Crimptool, HX4 (M6000112) Coax Crimptool, Inserts, Y206P (M6000113)

	<p>Splay out braid and insert cable with contact B into body C until stop.</p>	<p>Ensure that braid lies above crimp neck.</p>	
	<p>Slide ferrule A over braid and crimp.</p>	<p>Crimp as close to connector body C as possible.</p>	<p>Coax Crimptool, HX4 (M6000112) Coax Crimptool, Inserts, Y206P (M6000113)</p>

<p>The cable assembly of R.F. connectors can only be done by well trained assembly stuff and suitable assembly equipment. Huber+Suhner's skilled stuff and specialised equipment are available to carry out complete R.F. lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.</p>	<p>Revision Date Initiator</p>	<p>B 01.07.2008 4726/Bom</p>
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